### Universal Specifications

**Considerations:**
- Most panels are available to be finished on either 1 side (1S) or 2 sides (2S) (depending on species/colour).
- We DO NOT offer semi finished panels. Example: we do not offer a 1 side finished panel, then finish 3" of the back side.
- The grain direction of all Panels, finished ends, fillers, pilasters, etc., will match the selected door style's grain direction. Example: if you have chosen a New Haven - Quarter Cut Maple Horizontal Grain, all panels, finished ends, finished interiors, fillers, pilasters, etc., will also have Horizontal Grain.
- Edges of all wood veneer or wood grain melamine panels will have vertical grain edge tape.
- Most wood veneers and painted panels can have vertical or horizontal grain directions up to 48" x 120" without noticeable seams.
- Faux Wood Melamine, Aqua Gloss, PET (High Gloss and Ultra Matte) & Hydra Gloss panels will be manufactured with MDF core material regardless of the cabinet line.
- Textured Faux Wood Melamine, Textured Faux Wood Veneers & solid colour melamine panels will be manufactured using particle board material regardless of the cabinet line.

### Horizontal Grain:
- Woodgrain PET panels with Horizontal Grain will have very visible seams on panels, plasters, doors and fillers over 40"H.
- Woodgrain Melamine non textured panels with Horizontal Grain will have very visible seams on panels, plasters, doors and fillers over 40"H.
- Woodgrain Textured Melamine panels with Horizontal Grain will have very visible seams on panels, plasters, doors and fillers over 72"H.

**Related Modifications:**
- Larger panels are available by selecting 2 or more standard size panels and combining them on site.
- The maximum size of an assembled panel that we are able to ship is 48" x 120".
- Indicate the required size in the comments field of DealerNet and add one of the following panel modifications:
  - **BISCUITPANEL PREP** Machine panels to be Biscuit Joined on site. Includes biscuits that must be glued into the panel on site.
  - **BISCUITPANEL PREP WCLAMPS** Machine panels to be Biscuit Joined on site. Includes countertop brackets machined in every 24" on center. Biscuits must be glued into the panel on site.
  - Finished edges are no additional charge, and are indicated within the description of the standard panel.

### Wall Panels

**User-Codes:** **WP1S, WP2S** followed by width, height and type. Example: WP2S1530-PLY

**Widths:** 15"W & 18"W (Can be reduced at no charge)

**Heights:** 30"H - 72"H every 3" increment (Can be reduced at no charge, simply select the next larger standard sized panel and then just indicate in the comments field of DealerNet, the exact size you require).

**Finished Edges:** All 4 edges are finished.

### Base Panels

**User-Codes:** **BP1S, BP2S** followed by width, height and type. Example: BP1S12048-PLY

**Widths:** 15", 24", 26", 48", 60", 72", 84", 96" & 120"W (Can be reduced at no charge)

**Heights:** 36", 42" & 48"H (Can be reduced at no charge, simply select the next larger standard sized panel and then just indicate in the comments field of DealerNet, the exact size you require).

**Finished Edges:** 2 vertical edges are finished.

### Tall Panels

**User-Codes:** **TP1S, TP2S** followed by width, height and type. Example: TP1S3096-PC

**Widths:** 15", 24", 26" & 30"W (Can be reduced at no charge)

**Heights:** 96" & 120"H (Can be reduced at no charge, simply select the next larger standard sized panel and then just indicate in the comments field of DealerNet, the exact size you require).

**NOTE:** All PET Tall Panels are offered and priced at 104"H.

**Finished Edges:** 2 vertical edges are finished.

### How Are The Backs Finished on 1 Sided Panels?

- **Wood Veneer (including Paint Grade):** The back side is often ordered as "reject back" which cannot be finished.
- **MDF:** The back side of an MDF 1 side panel will be sent as raw MDF no primer, regardless of finish on front.

**Related Modifications:**
- Larger panels are available by selecting 2 or more standard size panels and combining them on site.
- The maximum size of an assembled panel that we are able to ship is 48" x 120".
- Indicate the required size in the comments field of DealerNet and add one of the following panel modifications:
  - **BISCUITPANEL PREP** Machine panels to be Biscuit Joined on site. Includes biscuits that must be glued into the panel on site.
  - **BISCUITPANEL PREP WCLAMPS** Machine panels to be Biscuit Joined on site. Includes countertop brackets machined in every 24" on center. Biscuits must be glued into the panel on site.
  - Finished edges are no additional charge, and are indicated within the description of the standard panel.